

Distribution © BMW NA	Dealer Principal	Sales Manager	Accessory Manager	Parts Manager	Service Manager	Set-Up Workshop
Bulletin Date 5/2/96 Bulletin #: 2745R		Main Group: 46 Frame		For USA Only		

# BMW Motorcycle Operations

## Service Bulletin



**Subject: Service Action - K 1100 Model Side Stands**

This Service Information was revised because of an incorrect part number for the side stand. Please remove SI #2745 in main group #46, and replace it with this one.

**VIN Range:** K 1100 RS from 6496876 to 6496966  
K 1100 LT from 0302184 to 0302244

**Information:** Certain bikes from the above VIN range may have been fitted at the factory with side stands that missed the heat treating. All units that fall within the above VIN range must be inspected. BMW of North America, Inc. will be mailing a post-card to all customers of record from the above VIN range. We will inform the customer of the potential defect and ask them to contact their dealer to make an appointment for a side stand inspection/replacement.

**Remedy:** Inspect the side stand. If it is bent it must be replaced as it will interfere with other components of the bike. If the stand is not bent, lower the side stand with one person on the bike. Have a second person (**holding the bike**) apply pressure to the bike. If the side stand bends it must be replaced.

**Parts:** Side stand **46 53 2 312 787 ←**

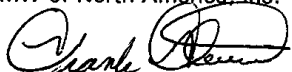
Side stands with the potential defect have been removed from our PDCs.

**Warranty:** This will be covered under the terms of the BMW Motorcycle Limited Warranty. Authorization is not Required. File a warranty claim, Using the following:

Defect Code Number 0000 46 24 00  
Flat Rate Number 46 53 000  
Flat Rate Units 5

Very truly yours,

BMW of North America, Inc.

  
Frank Stevens  
Manager - Motorcycle Operations  
Motorcycle Group

  
Daniel E. Browning  
Service Technical Manager  
Motorcycle Group

Please initial and route to the following before filing							
Service	Parts	Sales	Warranty	Tech #1	Tech #2	Tech #3	Tech #4