

Geschäftsleitung Management	Service/Beratung Service/Reception	Werkstatt Workshop	Gewährleistung Warranty	Teile und Zubehör Parts and Accessories	Verkauf Sales
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BMW Motorcycles

Service Information

New angle of rotation for torquing: cylinder-head screws, K 1100/1200 engines

The angle-of-rotation torquing specifications for the cylinder-head screws have been changed as part of process optimisation. The old torque specification of 20 Nm plus additional angles of rotation of 76° and 74° has been replaced by the following:

Measure: **New angle of rotation for torquing cylinder-head screws of K-series engines:**

Tightening torque	Angle of rotation
20 Nm	90°

Use angle-of-rotation indicator BMW No. 1 2 500.

Use this new torquing specification only in conjunction with the **multi-layer metal cylinder-head gasket** (11 12 1 465 139). The torquing procedure itself remains unchanged.